

# Industrial applications-oriented, microwave modeling in Elmer

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Dominika Kopala<sup>1</sup>, Jakub Szalatkiwicz<sup>2,3</sup>*

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- 1) Warsaw University of Technology, Faculty of Mechatronics**
- 2) Łukasiewicz Research Network - Industrial Research Institute for Automation and Measurements, Warsaw, Poland**
- 3) Phoenix Surowce sp. zoo, Warsaw, Poland**

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Warsaw-Espoo, Elmer FEM free webinar series

*Plan of the presentation:*

**Roman Szewczyk** (PhD., DSc., ProfTitul.) - few words about the history and the most important ideas behind our work.

**Anna Ostaszewska-Lizewska** (PhD.) – meshing for Elmer microwave modelling, problems with presentation of 3D vector fields.

**Dominika Kopala** (engineer, M.Sc.-student) – microwave models and .sif file

**Jakub Szwałkiewicz** (PhD., DSc.) – practical applications of microwave technology and Elmer models

## **Warsaw University of Technology Faculty of Mechatronics**

Leading Polish technical university since 1915  
19 faculties, 30 000 students

## **ŁUKASIEWICZ Research Network – Industrial Research Institute for Automation and Measurements**

Technology transfer oriented, public  
research institute, since 1965.



**Both in Warsaw, Poland**



Our adventure with ELMER FEM started in 2012.

In cooperation with **RADWAG**, Polish private company we undertaken the development of laboratory microwave moisture analyzers – tool for assessment of humidity level in biological materials, such as wood, yoghurt, etc.

### Laboratory microwave moisture analyzers:

- 2 producers around the world,
- very expensive,
- highly profitable.



## **Barrier:**

Microwave chamber of laboratory microwave moisture analyzer **has to be kept in resonance.**

To determine the geometry of the microwave chamber suitable for the resonance, you need to model it using finite elements method.

**Cost of commercial software – half of our project’s budget.**

**Solution: ELMER FEM**





**ELMER TEAM:** developed microwave module for ELMER FEM

**PIAP, WUT:** developed the project of microwave chamber

**RADWAG:** developed the laboratory microwave moisture analyzer and introduced it to the global market

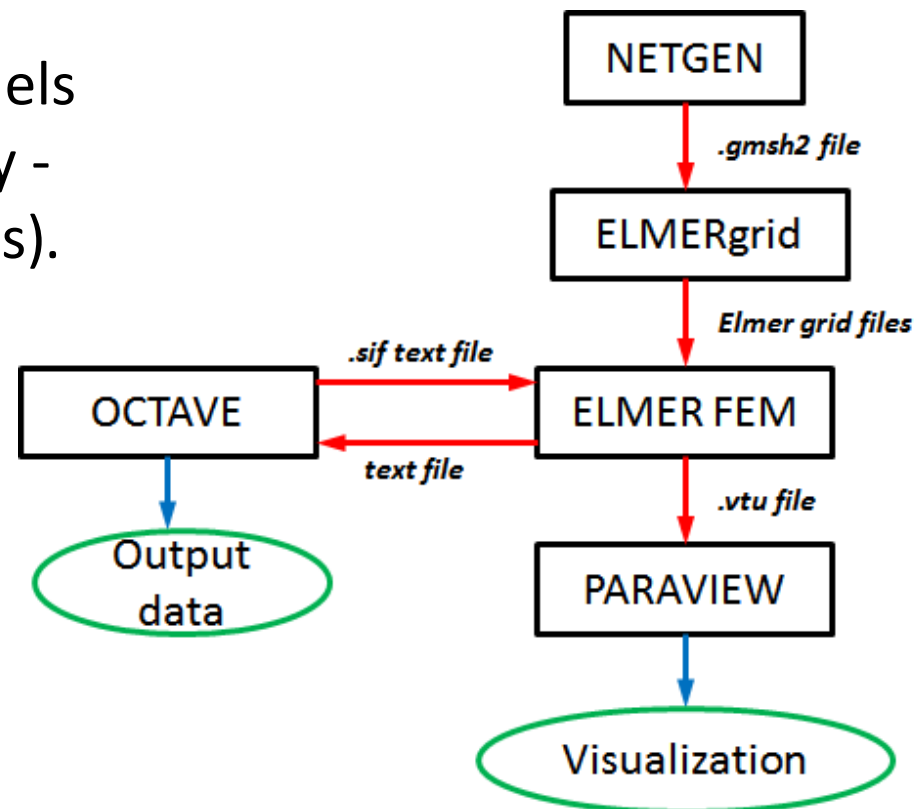
***Third company in the global market!***



<https://radwag.com/en/pmv-50-microwave-moisture-analyzer,4,401-153>

Now, we use **ELMER FEM** as a standard for our education and research.

- No problem with commercialization.
- **Easy integration in large software structures for optimization.**
- Possible to integrate our own models (tensor description of permeability -  
- mechanical stresses dependences).





**Let us guide you through all microwave system modelling process.**

First: tetrahedral meshes for modelling



First: tetrahedral meshes for modelling - why Netgen?

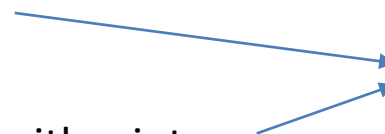
More control -> external mesh generators -> open source:

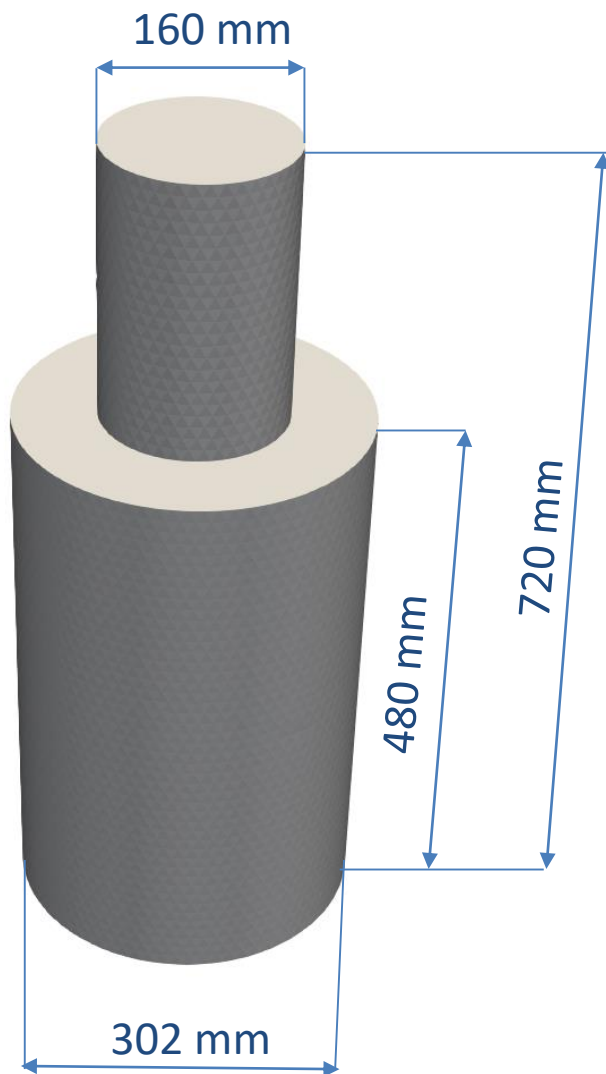
- **GMSH** - the most popular, fast, light and user friendly, with GUI
- **Salome** - a great cross platform for pre- and postprocessing
- **FreeCAD** - parametric modelling
- **Netgen** - modules for mesh optimization and mesh refinement, writes meshes in Elmer format (linear only)

Remote control of computing

text mode

Computing series automation with scripts





```
algebraic3d
```

```
# ----- Waveguide -----
```

```
solid UP_PIPE = plane(0,0,0;0,0,-1);
```

```
solid DOWN_PIPE = plane(0,0,300;0,0,1);
```

```
solid PIPE = cylinder(0,0,-100;0,0,400;80);
```

```
solid WAVEGUIDE = PIPE and DOWN_PIPE and UP_PIPE;
```

```
# ----- Chamber -----
```

```
solid UP_BOX = plane(0,0,240;0,0,-1);
```

```
solid DOWN_BOX = plane(0,0,720;0,0,1);
```

```
solid BOX = cylinder(0,0,200;0,0,800;151);
```

```
solid CAVITY = BOX and DOWN_BOX and UP_BOX;
```

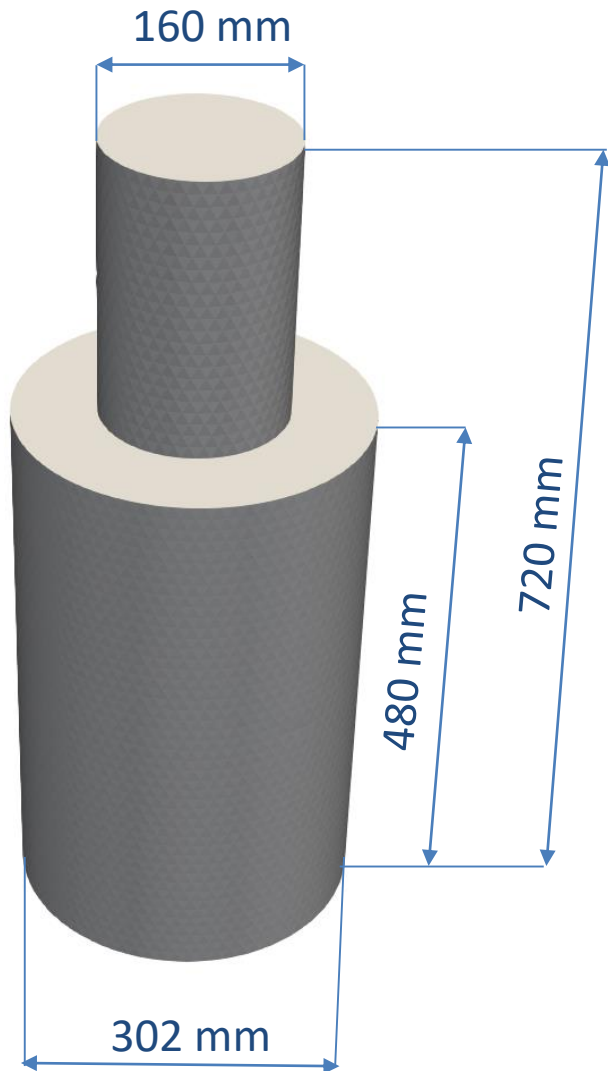
```
# ----- Join waveguide + chamber -----
```

```
solid MIC = WAVEGUIDE or CAVITY;
```

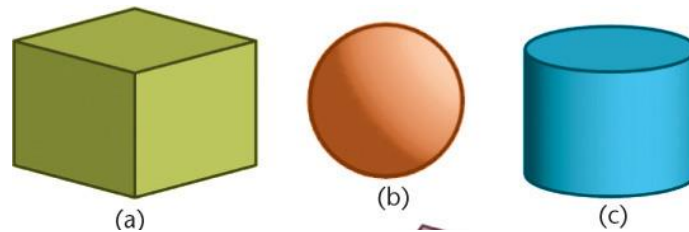
```
# generate object
```

```
tlo MIC;
```

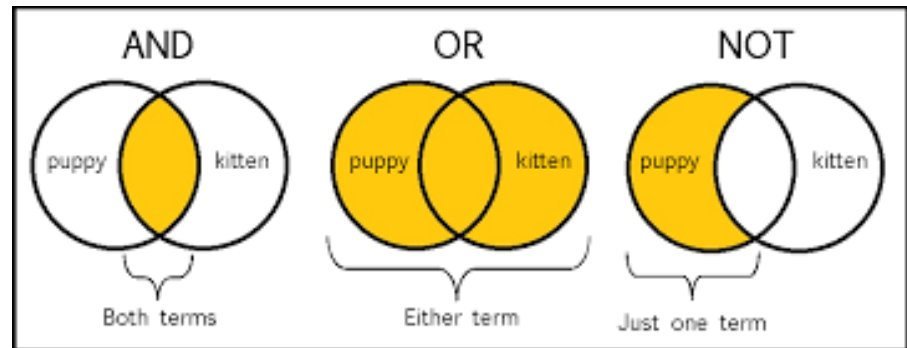
## Step one: define geometry



### 1. Define solid primitives



### 2. Conduct a logical operation



### 3. Generate solid

## algebraic3d

comment



```
#----- Waveguide -----
```

```
solid PIPE = cylinder(0,0,-100;0,0,400;80);
```

┌──────────┐	┌──────────┐	┌──────────┐	┌──────────────────────────────────┐	┌──────────┐
primitive	name	type	$X_a, Y_a, Z_a; X_b, Y_b, Z_b$ AB points of the axis	radius

```
# generate object
```

```
tlo PIPE;
```





Lifhack alert!





## algebraic3d#

----- Waveguide -----

```
solid PIPE = cylinder(0,0,-100;0,0,400;80);
```

```
solid UP_PIPE = plane(0,0,0;0,0,-1);
```

primitive

name

type

$P_x, P_y, P_z; n_x, n_y, n_z$

point of the plane; coordinates of normal vector

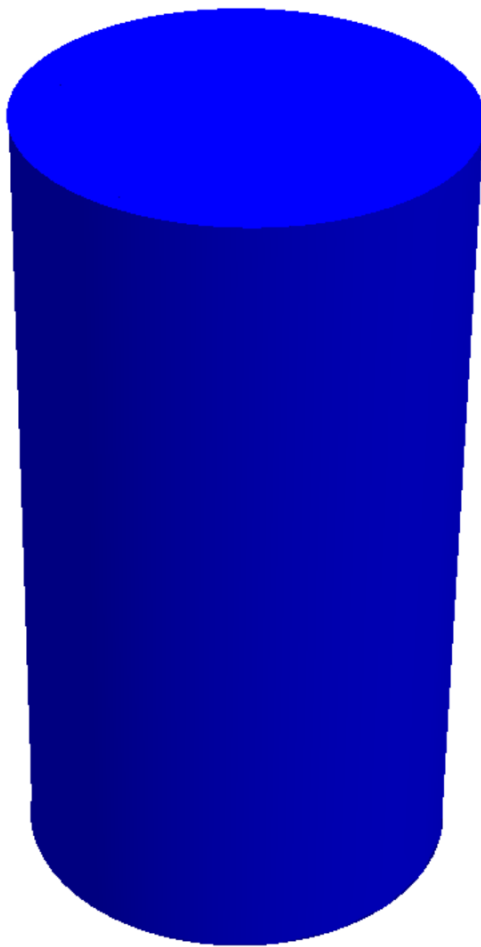
```
solid DOWN_PIPE = plane(0,0,300;0,0,1);
```

```
solid WAVEGUIDE = PIPE and DOWN_PIPE and UP_PIPE;
```

logical operation on solids

```
# generate object
```

```
tlo WAVEGUIDE;
```



algebraic3d#

```
----- Waveguide -----
solid UP_PIPE = plane(0,0,0;0,0,-1);
solid DOWN_PIPE = plane(0,0,300;0,0,1);
solid PIPE = cylinder(0,0,-100;0,0,400;80);
solid WAVEGUIDE = PIPE and DOWN_PIPE and UP_PIPE;

# ----- Chamber -----
solid UP_BOX = plane(0,0,240;0,0,-1);
solid DOWN_BOX = plane(0,0,720;0,0,1);
solid BOX = cylinder(0,0,200;0,0,800;151);
solid CAVITY = BOX and DOWN_BOX and UP_BOX;

# ----- Join waveguide + chamber -----
solid MIC = WAVEGUIDE or CAVITY;

# generate object
tlo MIC;
```

← Generate the final solid only



## Lifhack alert: changing units in Netgen

```
algebraic3d#
```

```
----- Waveguide -----  
solid UP_PIPE = plane(0,0,0;0,0,-1);  
solid DOWN_PIPE = plane(0,0,300;0,0,1);  
solid PIPE = cylinder(0,0,-100;0,0,400;80);  
solid WAVEGUIDE = PIPE and DOWN_PIPE and UP_PIPE;
```

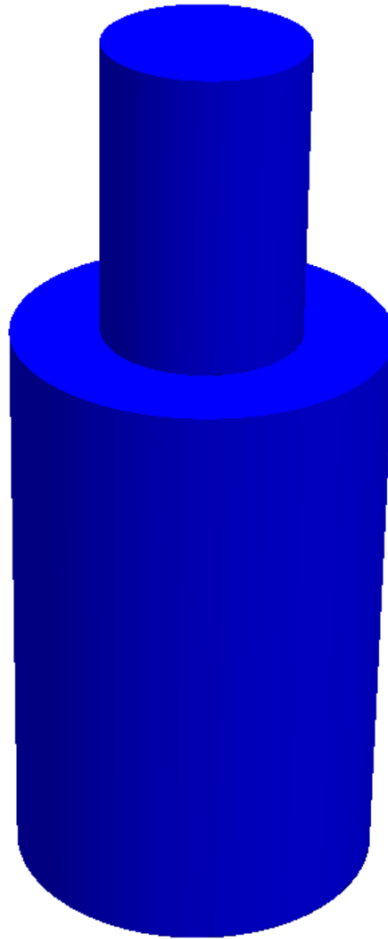
```
# ----- Chamber -----  
solid UP_BOX = plane(0,0,240;0,0,-1);  
solid DOWN_BOX = plane(0,0,720;0,0,1);  
solid BOX = cylinder(0,0,200;0,0,800;151);  
solid CAVITY = BOX and DOWN_BOX and UP_BOX;
```

```
# ----- Join waveguide + chamber -----  
solid MIC = WAVEGUIDE or CAVITY;
```

```
# generate object  
tlo MIC;
```

Geometry  
defined  
in meters

## Step two: generate the mesh



Meshing Options

General Mesh Size STL Charts Optimizer Debug

General meshing options

Mesh granularity: very fine

First Step: Analyze Geometry

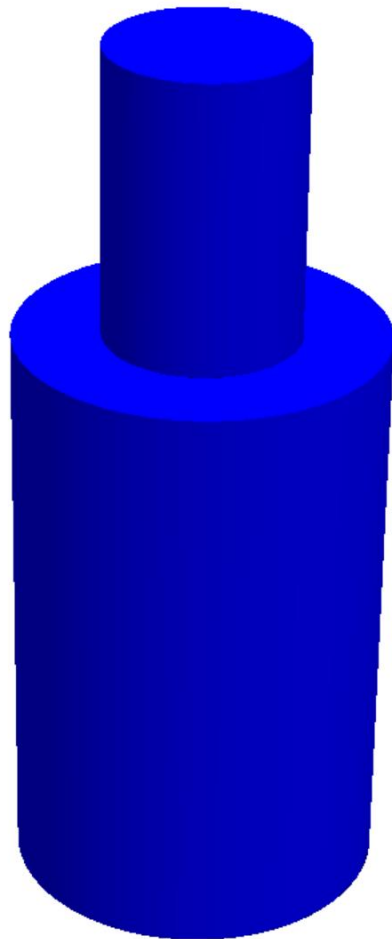
Last Step: Optimize Volume

Print Messages: Little

Additional meshing options

- Separate meshing thread
- Second order elements
- Quad dominated
- Invert volume elements
- Invert surface elements
- Automatic Z-refinement
- 1 Element order
- Parallel meshing
- 4 Number of meshing threads

Apply Done





Meshing Options

General Mesh Size STL Charts Optimizer Debug

max mesh-size 1000  
min mesh-size 0  
mesh-size grading 0.1

mesh-size file:  Browse

CSG mesh-size

5 Elements per curvature radius  
3 Elements per edge

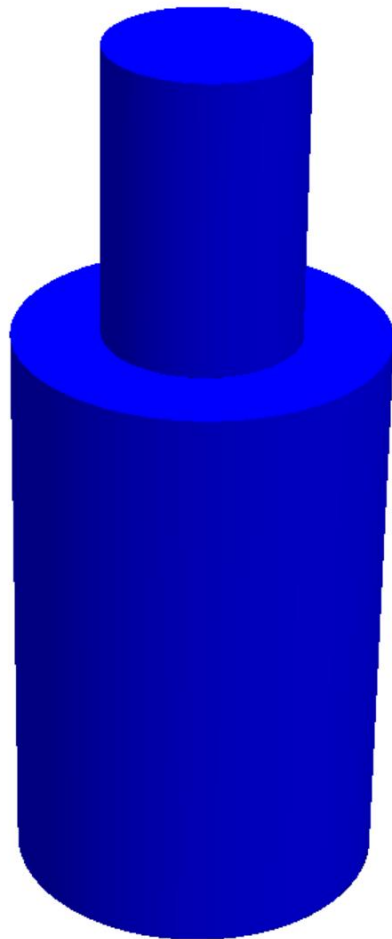
STL mesh-size

5  STL - chart distance  
3  STL - line length  
5  STL/IGES/STEP - close edges  
3  STL - surface curvature  
3  STL - edge angle  
5  STL - surface mesh curv

STL - Recalc mesh size for surface optimization

Calc New H

Apply Done



Meshing Options

General Mesh Size STL Charts Optimizer Debug

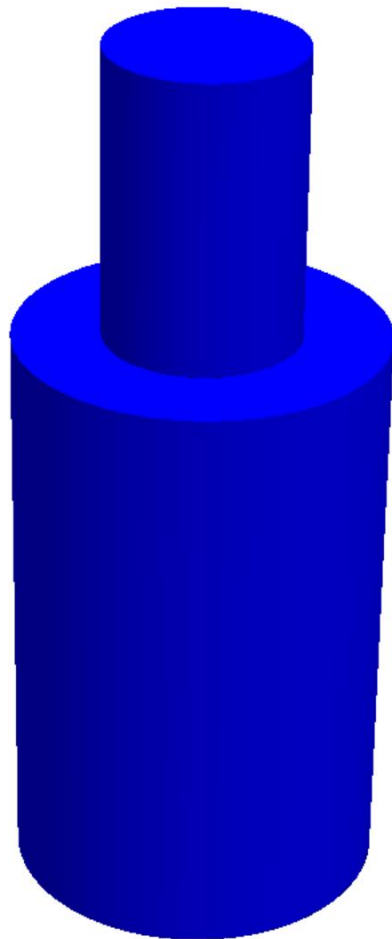
Optimization settings

Surface opt steps	5
Volume opt steps	5
Element size weight	0.2
Worst element measure	2

Bad elements

175 bad element criterion

Apply Done



Meshing Options

General Mesh Size STL Charts Optimizer Debug

Advanced options

- Use Local Meshsize
- Use Delaunay
- Check Overlapping
- Do Blockfilling
- Check Chart Boundary

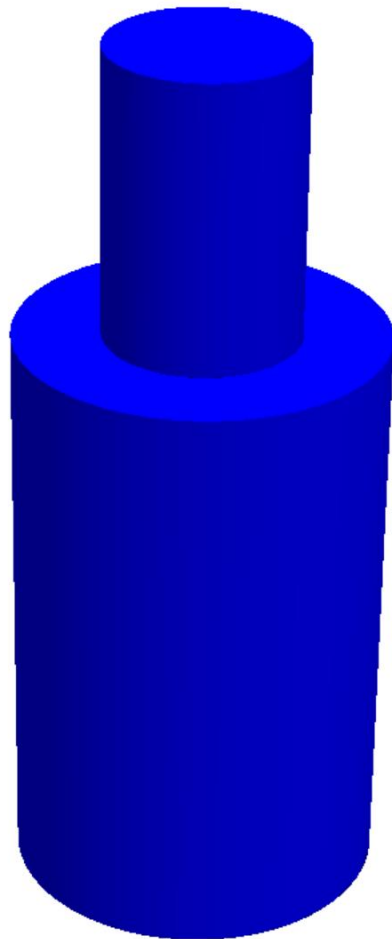
Debugging options

- Slow checks
- Halt on existing line
- Halt on success
- Halt on large quality class
- Halt on Node:
- Halt on Segment:
- Show Active Meshing-Chart

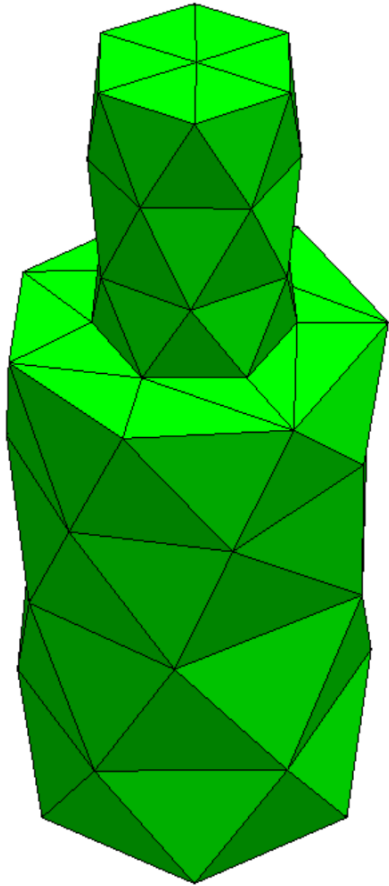
Debugging visualization

- Draw Meshing
- Meshing Testmode

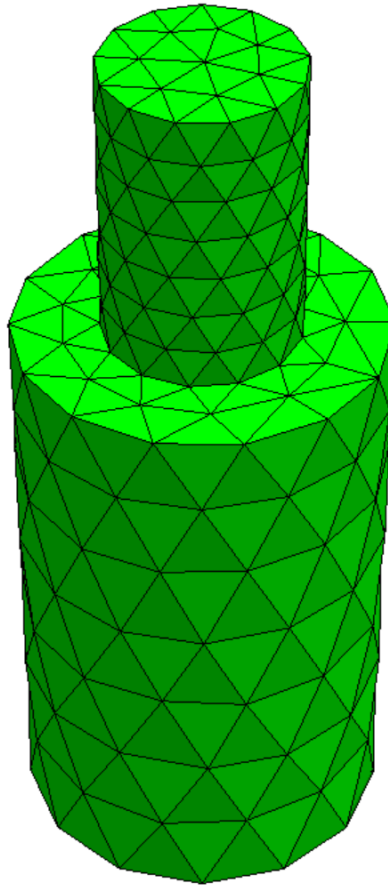
Apply Done



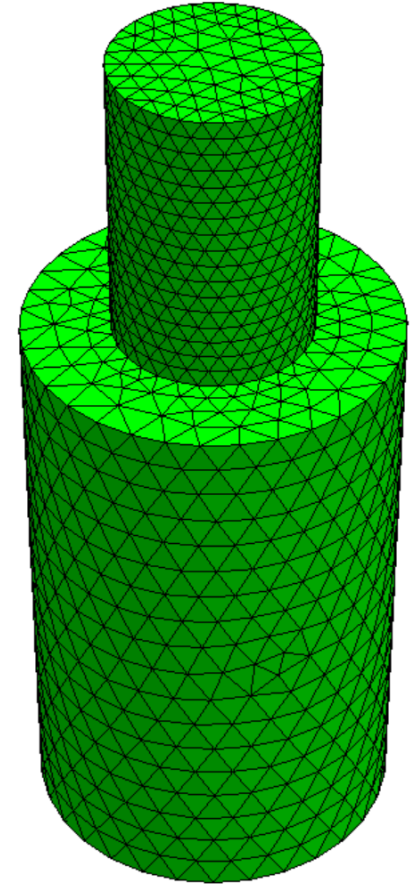
Mesh -> meshing options -> mesh granularity:



very coarse



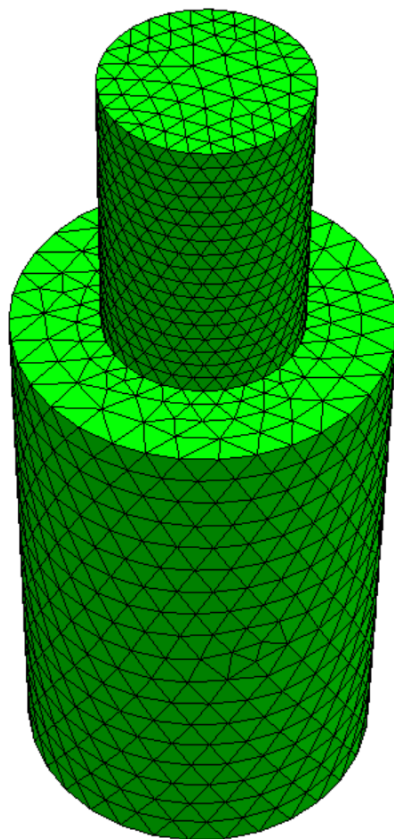
moderate



very fine

- Load Geometry... <l><g>
- Save Geometry...
- Recent Files
- Load Mesh... <l><m>
- Recent Meshes
- Save Mesh... <s><m>
- Merge Mesh...
- Import Mesh...
- Export Mesh...
- Export Filetype
- Save Solution...
- Import Solution...
- Show Demo...
- Snapshot...
- Video clip
- Save Options
- Quit <q>

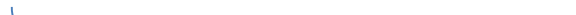
- ✓ Neutral Format
- Surface Mesh Format
- DIFFPACK Format
- TecPlot Format
- Tochnog Format
- Abaqus Format
- Fluent Format
- Permas Format
- FEAP Format
- Elmer Format**
- STL Format
- STL Extended Format
- VRML Format
- Gmsh Format
- Gmsh2 Format
- OpenFOAM 1.5+ Format
- OpenFOAM 1.5+ Compressed
- JCMwave Format
- TET Format



No elmer file type -> convert with ElmerGrid:

ElmerGrid **#in** **#out** **meshname** – parameters

ElmerGrid **14** **2** **tensductor.gmsh2** -scale 0.001 0.001 0.001 -autoclean



from m to mm



For bodyID and  
Boundary Index  
numbering from 1

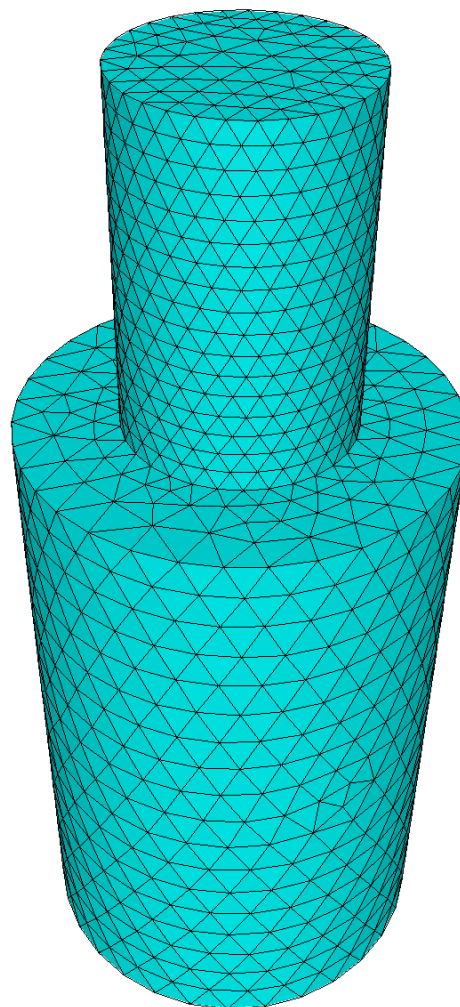


Lifhack alert!





ElmerGUI  
File Mesh Model View Sif Run Help



Ready to set the .sif file

## Electromagnetic field – described by Maxwell equations

- Faraday's law 
$$\frac{1}{\mu} \nabla \times \vec{E} = i\omega \vec{H}$$
- Ampère's law 
$$\nabla \times \vec{H} = -i\omega \epsilon \vec{E} + \vec{J}$$

$\vec{E}$  electrical field

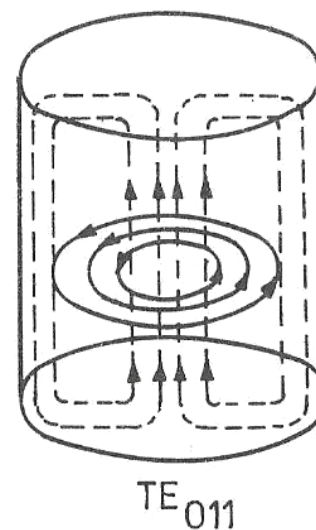
$\vec{H}$  magnetic field strength

$\vec{J}$  impressed current distribution

- Time-harmonic form enables introducing wave frequency given in  $\omega = 2\pi f$
- In terms of EM waves Maxwell equations are transformed into Helmholtz equations

## Model parameters

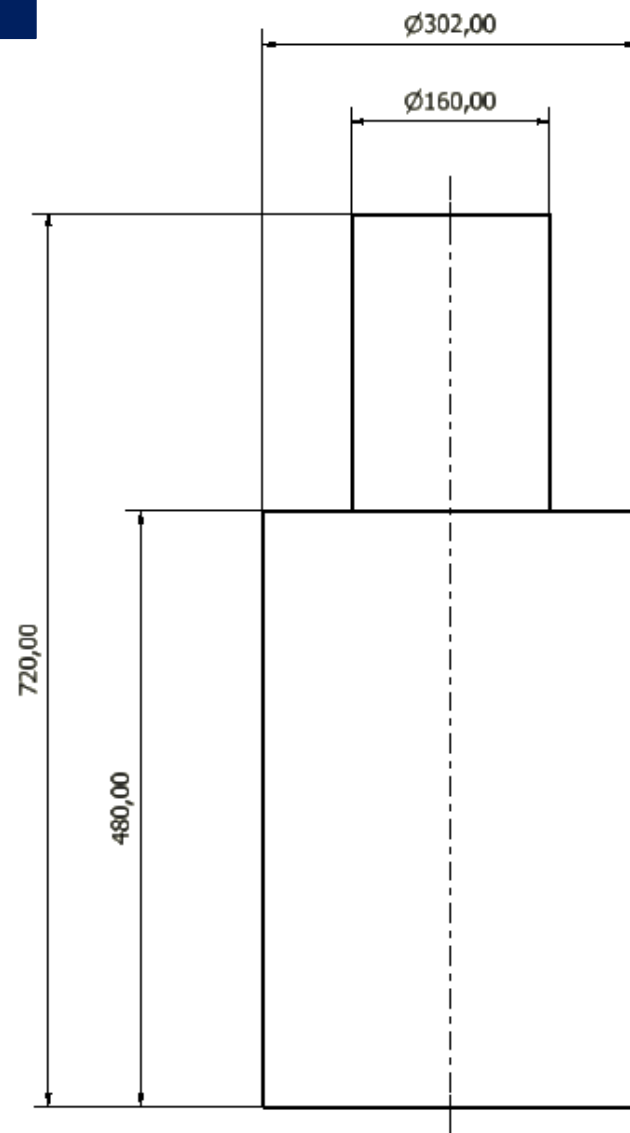
- Resonance frequency –  $f = 2,5 \text{ GHz}$
- Material:
  - walls – **copper**
  - interior of the chamber – **air**
- Chamber's shape: cylindrical
- Waveguide's shape: cylindrical
- Construction: axisymmetric
- Wave type: **TE<sub>011</sub>**
  - TE – EM field vector configuration
  - $m = 0, n = 1, p = 1$  - modes
  - *determines the form of Helmholtz equations and the shape of EM field distribution*



Source: DOBROWOLSKI J.A.  
*Mikrofale. (Microwaves)* Warszawa,  
Wydawnictwa PW, 1991

## Size of the model

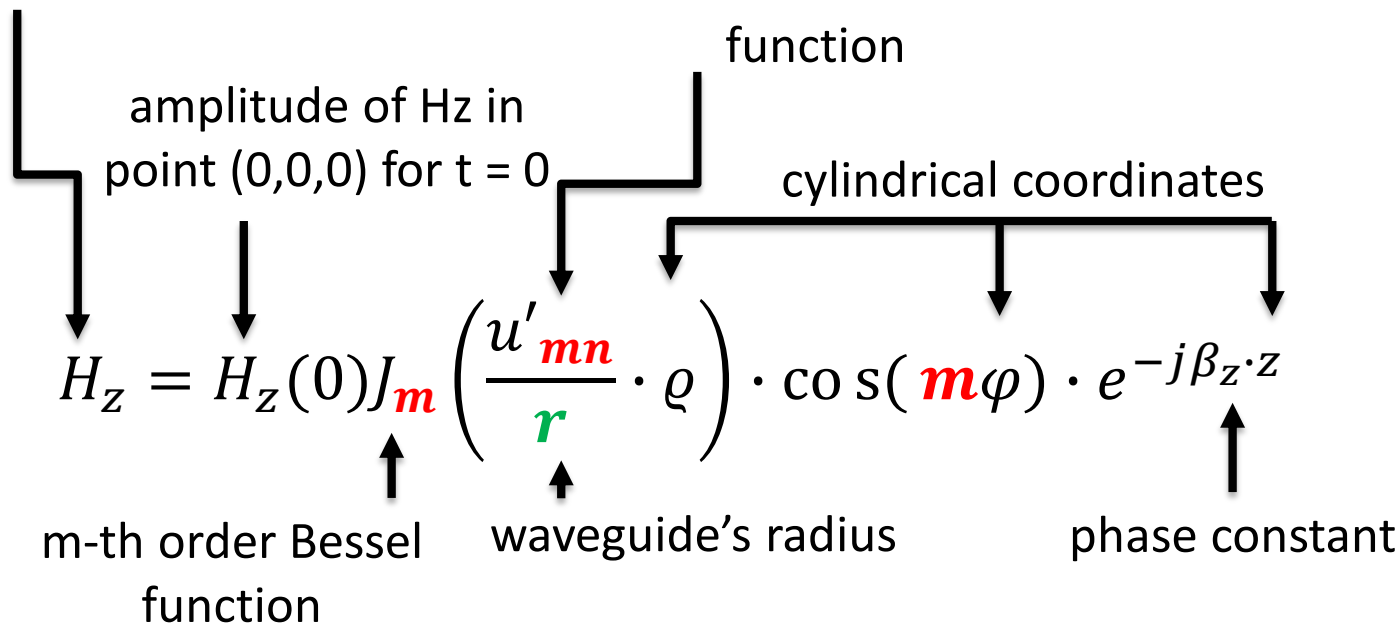
- Chamber's size:
    - Diameter: **302 mm**
    - Length: **480 mm**
  - Waveguide's size:
    - Diameter: **160 mm**
    - Length: **240 mm**
- *Length is an integer multiple of the wavelength*
- *Chamber's diameter is calculated from equation for resonance frequency dependent on chamber's dimension*
- *Waveguide's diameter chosen based on phase constant value (needs to be real value)*



# Specific Helmholtz equation

wave identifying vector

n-th root of the derivative  
of m-th order Bessel  
function



## Basic parts of .sif file

### Simulation

```
Simulation
  Max Output Level = 9
  Coordinate System = "Cartesian"
  Simulation Type = Steady
  Timestepping Method = BDF
  Timestep Sizes = 1
  Timestep Intervals = 10
  Steady State Max Iterations = 1
  Post File = case.vtu
  Output Intervals(1) = 1
End
```

- Steady type - solution for a steady state
- No time stepping solutions required
- Result file in .vtu format

### Equation

```
Equation 1
  Name = "VectorHelmholtz_equation"
  Active Solvers(3) = 1 2 3
  Angular Frequency = Real $w
End
```

Angular frequency  
given by  
$$\omega = 2\pi f$$



## Solvers

### VectorHelmholtz Solver

Implement Maxwell equations

### VectorHelmholtz CalcFields

Calculate values of EM wave parameters

### SaveGridData

Save values of EM wave parameters in an external file

Specific for the problem

Universal

## VectorHelmholtzSolver

```
Solver 1
  Equation = "VectorHelmholtz"
  Variable = E[E re:1 E im:1]
  Procedure = "VectorHelmholtz,, "VectorHelmholtzSolver"
  ...
End
```

- Parameters are calculated relative to the vector  $E$

## Constants

```
! Constants for wave equation
$ beta=21.243
$ beta_lim=47.896
$ const=0.013292
$ w=2*pi*(2.5e9)
! Constant for Leontovich
boundary condition
$ l=767340
```

- Phase constant  $\beta$
- Limit phase constant  $\beta_{lim}$
- $const = \frac{d_{wave}}{\pi u'_{01}}$
- Angular frequency  $\omega = 2\pi f$
- $l = \mu_0 \sqrt{\frac{\omega_{res} \cdot \sigma_{Cu}}{2\mu_{Cu}}}$

## VectorHelmholtzCalcFields

```
Solver 2
  Equation = "calcfields"
  Procedure = "VectorHelmholtz" "VectorHelmholtzCalcFields"

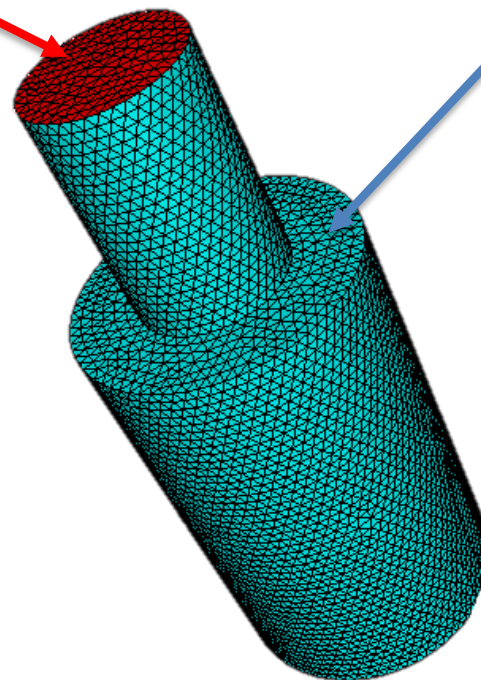
  Field Variable = String "E"
  Calculate Elemental Fields = Logical True
  Calculate Magnetic Field Strength = Logical True
  Calculate Magnetic Flux Density = Logical True
  Calculate Poynting vector = Logical True
  Calculate Div of Poynting Vector = Logical True
  Calculate Electric field = Logical True
  Calculate Energy Functional = Logical True
  ...
End
```

- For „SaveGridData” solver only **Electric field  $E$**  and **Magnetic Field Strength  $H$**  vectors are saved in an external file

## Boundary conditions

### Inport

- Source of EM wave
- Described by the wave equation specific for the wave type



### Walls

- Energy absorbing material - copper
- Described by Leontovich impedance boundary condition

## Inport

```

Boundary Condition 1
  Target Boundaries(1) = 2
  Name = "Inport"
  Electric Robin Coefficient im = Real $ beta
  Magnetic Boundary Load im 2 = Variable Coordinate 1, Coordinate 2
  Real MATC "2*beta*sqrt(const/sqrt(tx(0)*tx(0)+tx(1)*tx(1)))
*cos(beta_gr*sqrt(tx(0)*tx(0)+tx(1)*tx(1))-0.785398)"
End
    
```

- EM wave source for TE011 type described by Robin boundary condition:
- Electric Robin Coefficient:  $\alpha = i\beta$
- Magnetic Boundary Load:

$$g = i \cdot 2\beta \cdot \sqrt{\frac{2}{\pi \left( \frac{2 \cdot u'_{01}}{d_{wave}} \cdot \sqrt{x^2 + y^2} \right)}} \cos \left[ \left( \frac{2 \cdot u'_{01}}{d_{wave}} \cdot \sqrt{x^2 + y^2} \right) - \frac{\pi}{4} \right]$$

Simplified Bessel function

# Walls

```
Boundary Condition 2
Target Boundaries(4) = 1 3 4 5
Name = "Walls"
! Leontovich impedance boundary
Electric Robin Coefficient = Real $ -1
Electric Robin Coefficient im = Real $ 1
End
```

- Energy absorption described by Leontovich impedance boundary condition in form of Robin condition:
- Electric Robin Coefficient:

$$\alpha = (1 - i) \cdot \mu_0 \sqrt{\frac{\omega_{res} \cdot \sigma_{Cu}}{2\mu_{Cu}}}$$

↑ Interior material's parameter
← Walls material's parameters

## Code files

Code for the project available on **GitHub**:

- GEO file for geometry
- SIF file for ELMER FEM solver



<https://github.com/DKopala/MicrowaveChamber>

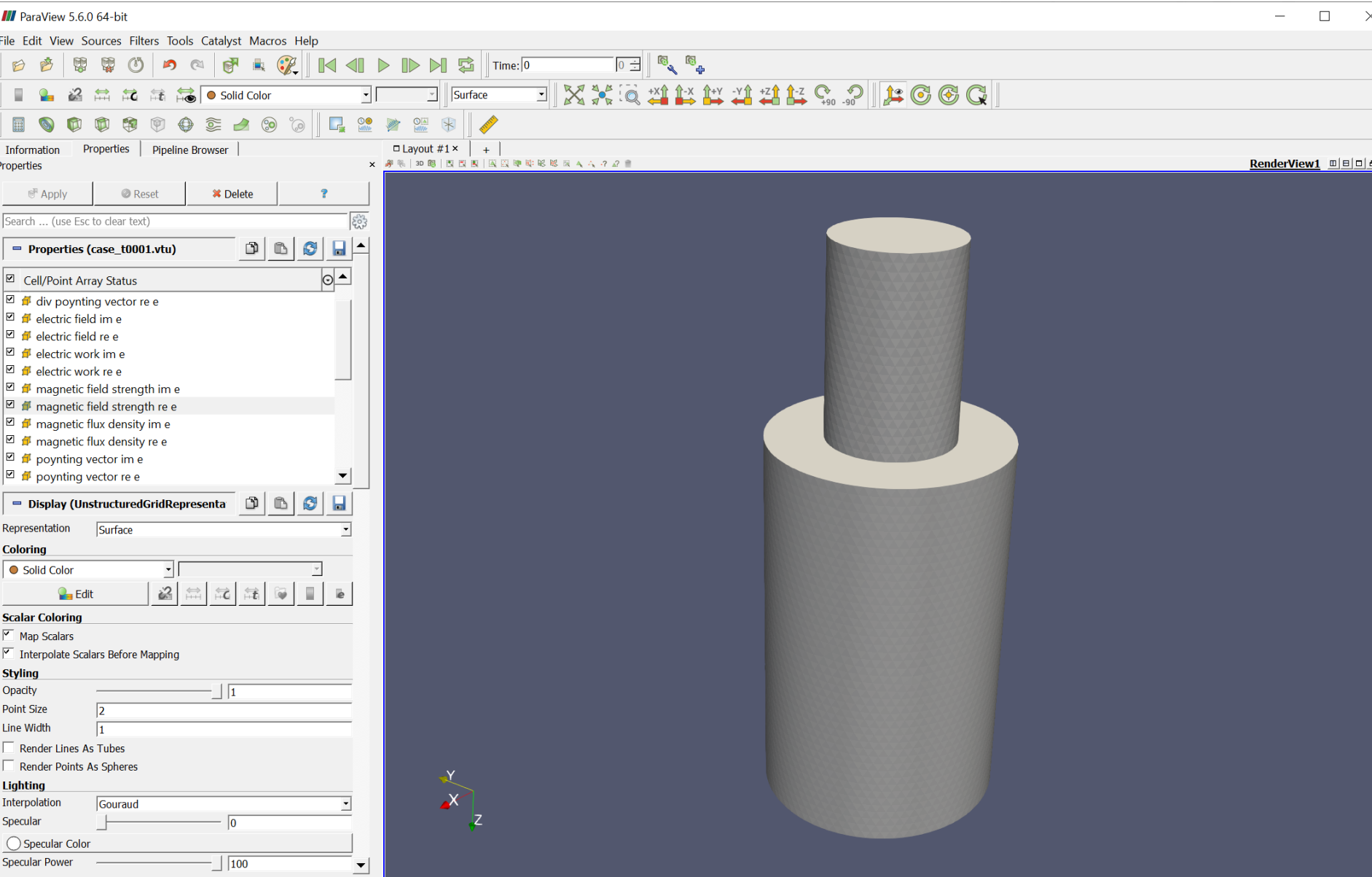
# Data analysis and visualization

## ParaView:

- open-source, multi-platform application
- qualitative and quantitative visualisation
- interactive data exploration in 3D
- batch processing
- high performance computation



# The goal: find the areas of resonance of the standing waves in the chamber





Apply Reset Delete ?

Search ... (use Esc to clear text)

**Properties (Clip1)**

Clip Type | Plane

**Plane Parameters**

Show Plane

Origin | 0 | 0 | 0.36

Normal | 1 | 0 | 0

**Note: Use 'P' to pick 'Origin' on mesh or 'Ctrl+P' to snap to the closest mesh point**

X Normal	Camera Normal
Y Normal	
Z Normal	

Reset Camera to Normal

Reset to Data Bounds

Offset | 0

Invert

Crinkle clip

**Display (UnstructuredGridRepresenta**

Representation | Surface

**Coloring**

Solid Color

Edit

**Scalar Coloring**

Map Scalars

Interpolate Scalars Before Mapping

**Styling**

Opacity | 1

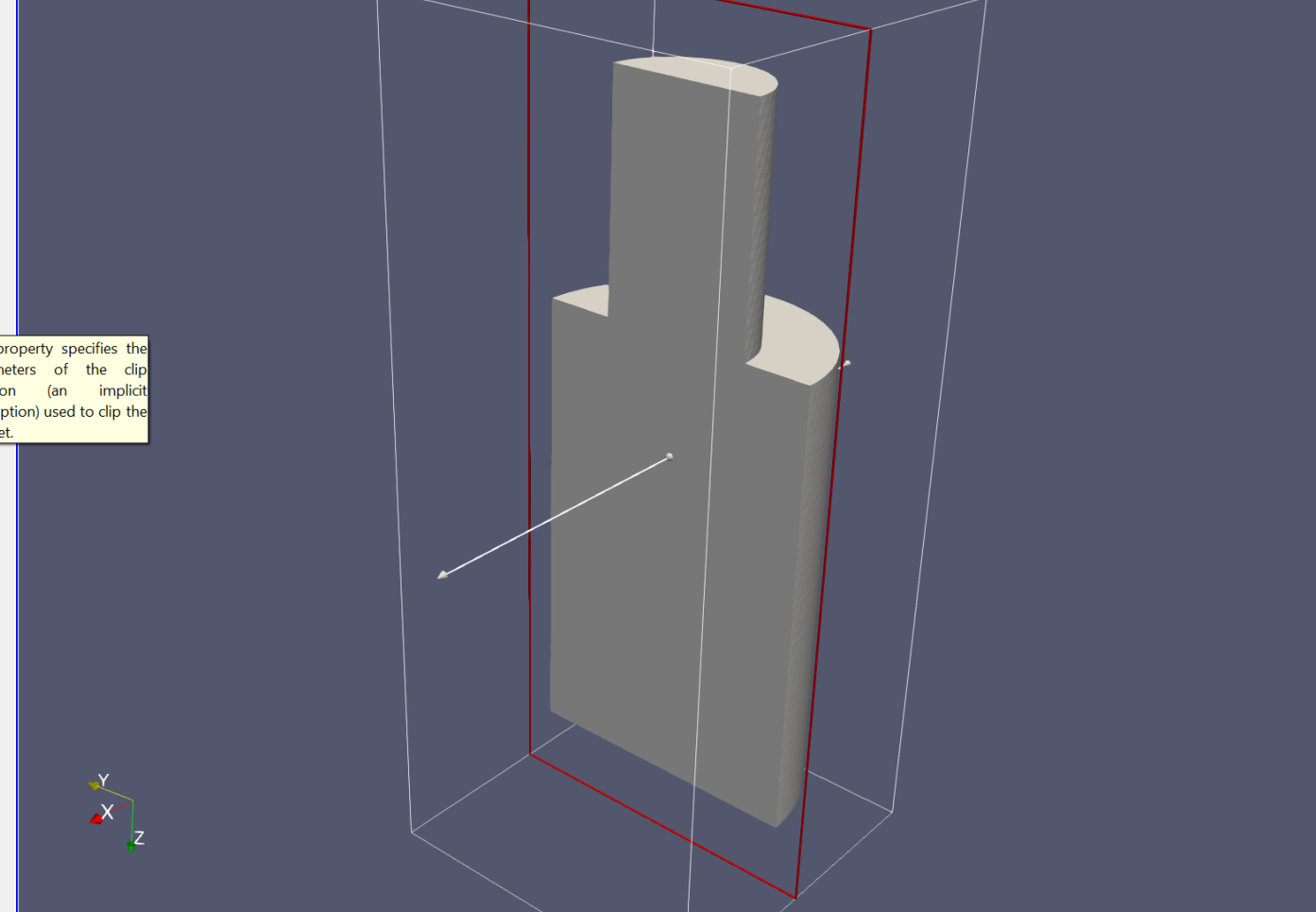
Point Size | 2

Line Width | 1

Render Lines As Tubes

Render Points As Spheres

**Lighting**



Properties

Apply Reset Delete ?

Search ... (use Esc to clear text)

Properties (Clip1)

Clip Type Plane

Plane Parameters

Show Plane

Origin 0 0 0.36

Normal 1 0 0

Note: Use 'P' to pick 'Origin' on mesh or 'Ctrl+P' to snap to the closest mesh point

X Normal Camera Normal

Y Normal

Z Normal

Reset Camera to Normal

Reset to Data Bounds

Offset 0

Invert Crinkle clip

Display (UnstructuredGridRepresenta)

Representation Surface

Coloring

electric field re Magnitude

Edit

Scalar Coloring

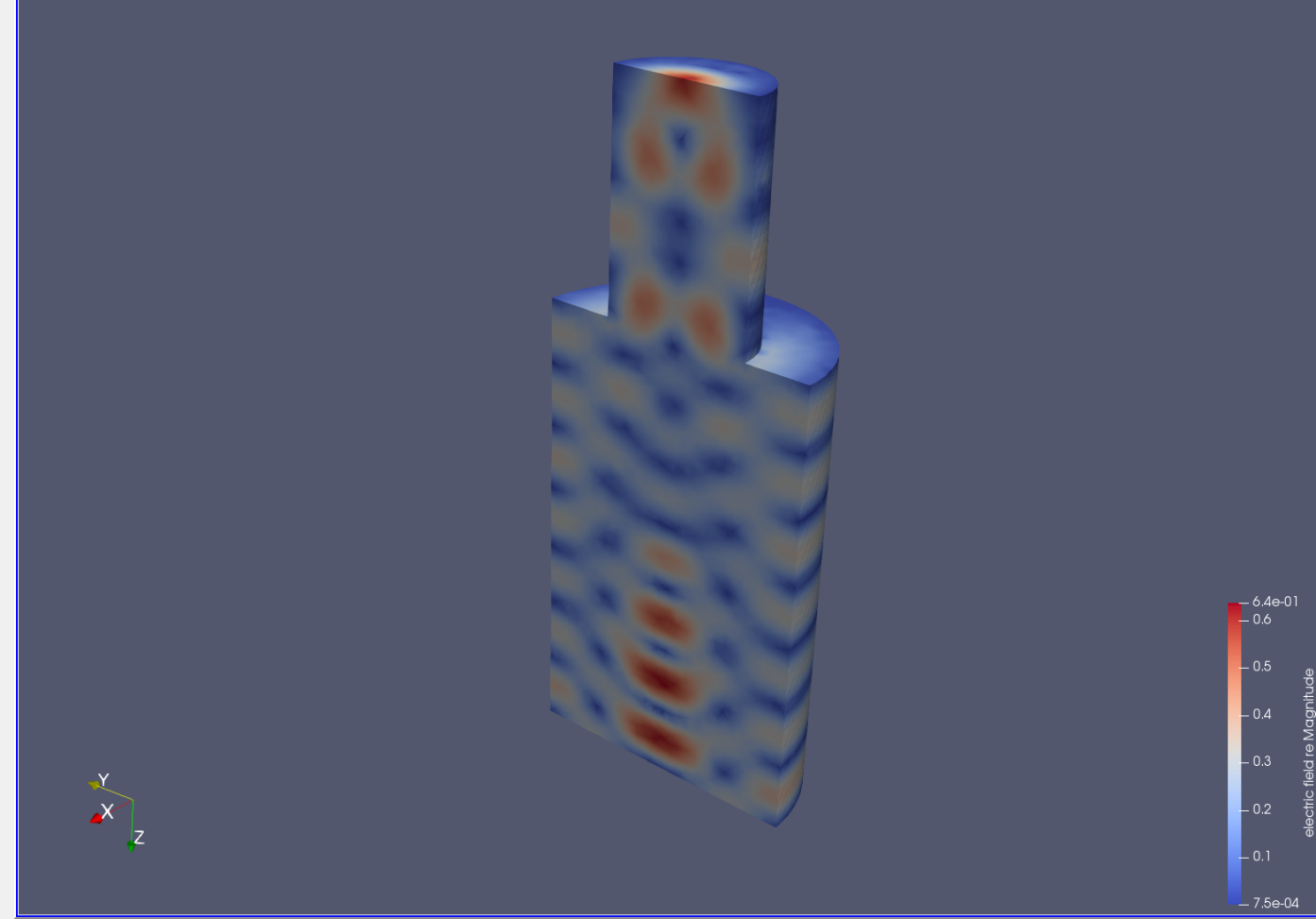
Map Scalars Interpolate Scalars Before Mapping

Styling

Opacity 1 Point Size 2 Line Width 1

Render Lines As Tubes Render Points As Spheres

Lighting



Properties

Apply Reset Delete ?

Search ... (use Esc to clear text)

**Properties (Clip1)**

Clip Type | Plane

**Plane Parameters**

Show Plane

Origin	0	0	0.36
Normal	1	0	0

Note: Use 'P' to pick 'Origin' on mesh or 'Ctrl+P' to snap to the closest mesh point

X Normal	Camera Normal
Y Normal	
Z Normal	

Reset Camera to Normal

Reset to Data Bounds

Offset | 0

Invert

Crinkle clip

**Display (UnstructuredGridRepresenta**

Representation | Surface

**Coloring**

magnetic field strength re Magnitude

Edit

**Scalar Coloring**

Map Scalars

Interpolate Scalars Before Mapping

**Styling**

Opacity | 1

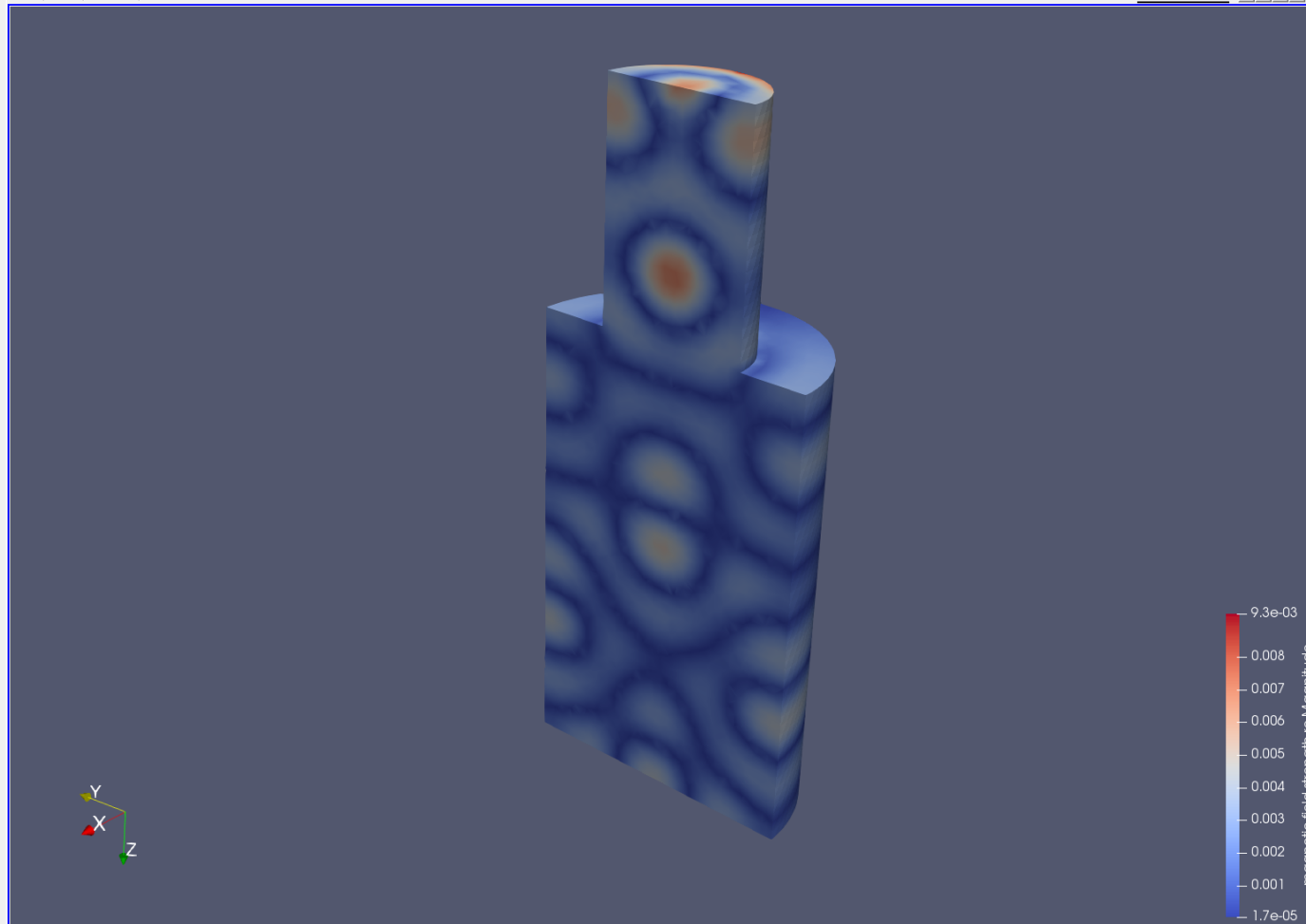
Point Size | 2

Line Width | 1

Render Lines As Tubes

Render Points As Spheres

**Lighting**



Time: 0

Solid Color Surface

+X +Y +Z -X -Y -Z +90 -90

Apply Reset Delete ?

Search ... (use Esc to clear text)

Properties (D\_plus\_40.vtu)

- Cell/Point Array Status
- GeometryIds
- div poynting vector im e
- div poynting vector re e
- electric field im e
- electric field re e
- electric work im e
- electric work re e
- magnetic field strength im e
- magnetic field strength re e
- magnetic flux density im e
- magnetic flux density re e

Display (UnstructuredGridRepresenta

Representation Surface

Coloring

Solid Color

Edit

Scalar Coloring

- Map Scalars
- Interpolate Scalars Before Mapping

Styling

Opacity 0.36

Point Size 2

Line Width 1

- Render Lines As Tubes
- Render Points As Spheres

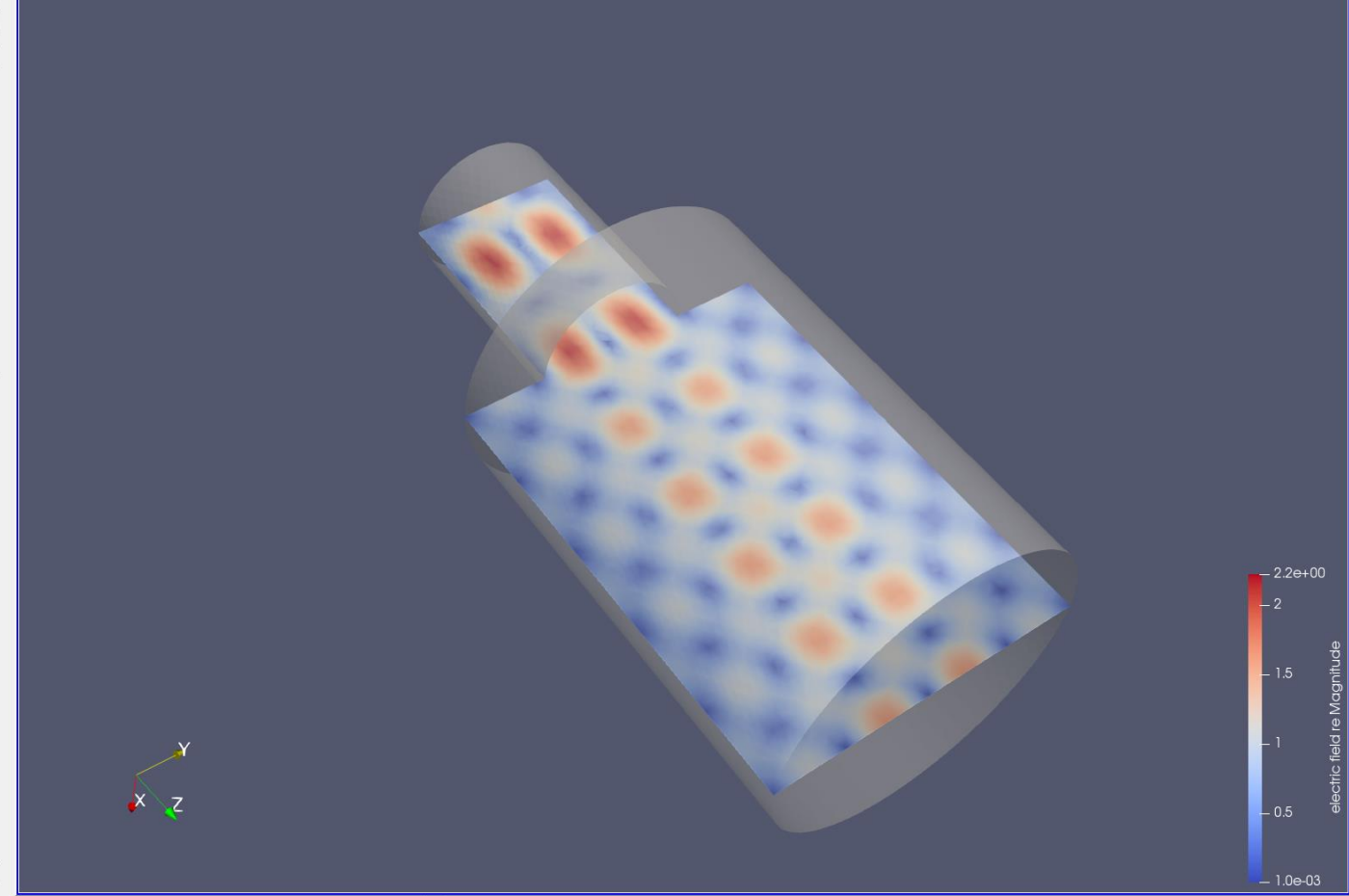
Lighting

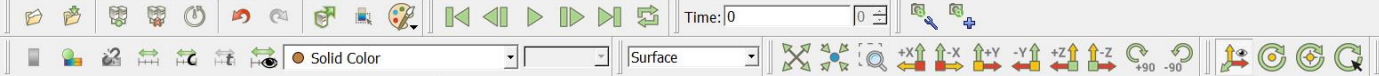
Interpolation Gouraud

Specular 0

Specular Color

Specular Power 100





Information Properties Pipeline Browser Layout #1 x +

Properties



Search ... (use Esc to clear text)

Properties (D\_plus\_40.vtu)

- Cell/Point Array Status
- Geometries
- div poynting vector im e
- div poynting vector re e
- electric field im e
- electric field re e
- electric work im e
- electric work re e
- magnetic field strength im e
- magnetic field strength re e
- magnetic flux density im e
- magnetic flux density re e

Display (UnstructuredGridRepresenta)

Representation Surface

**Coloring**

Solid Color

Edit

**Scalar Coloring**

Map Scalars

Interpolate Scalars Before Mapping

**Styling**

Opacity 0.36

Point Size 2

Line Width 1

Render Lines As Tubes

Render Points As Spheres

**Lighting**

Interpolation Gouraud

Specular 0

Specular Color

Specular Power 100

**Save Screenshot Options**

Search ... (use Esc to clear text)

**Size and Scaling**

Image Resolution 1551 x 1090

**Coloring**

Override Color Palette White Background

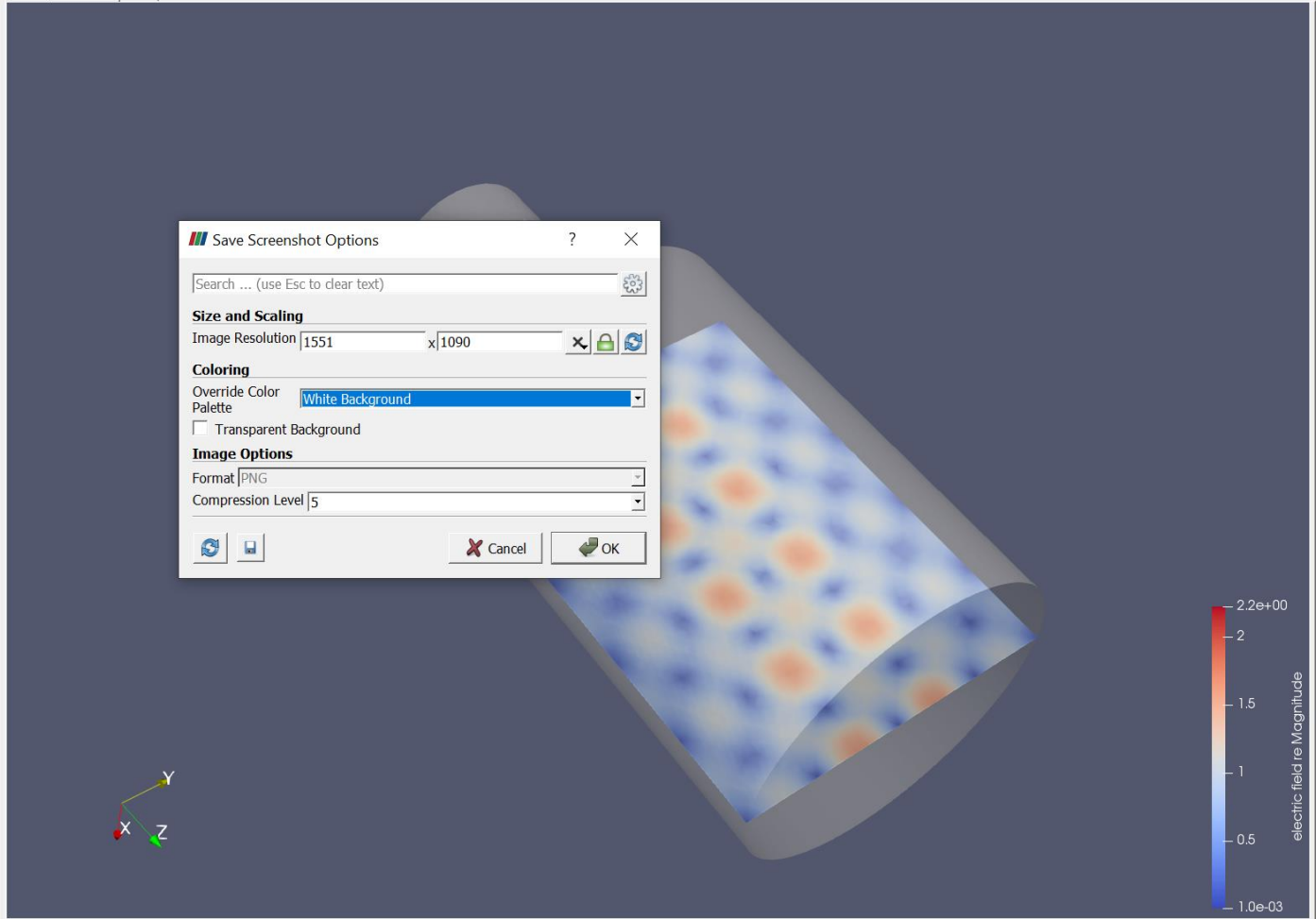
Transparent Background

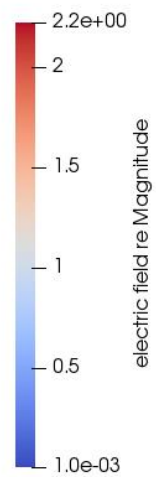
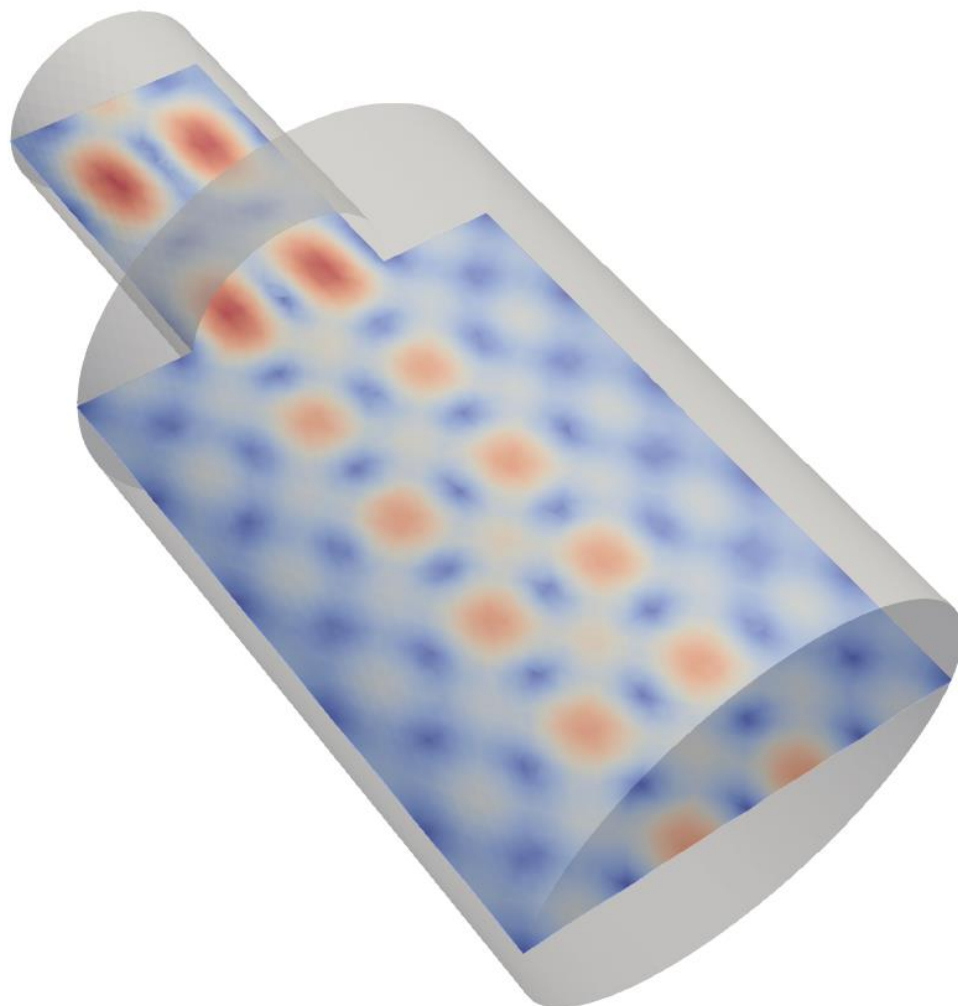
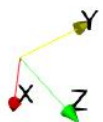
**Image Options**

Format PNG

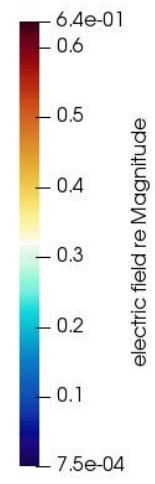
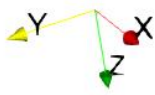
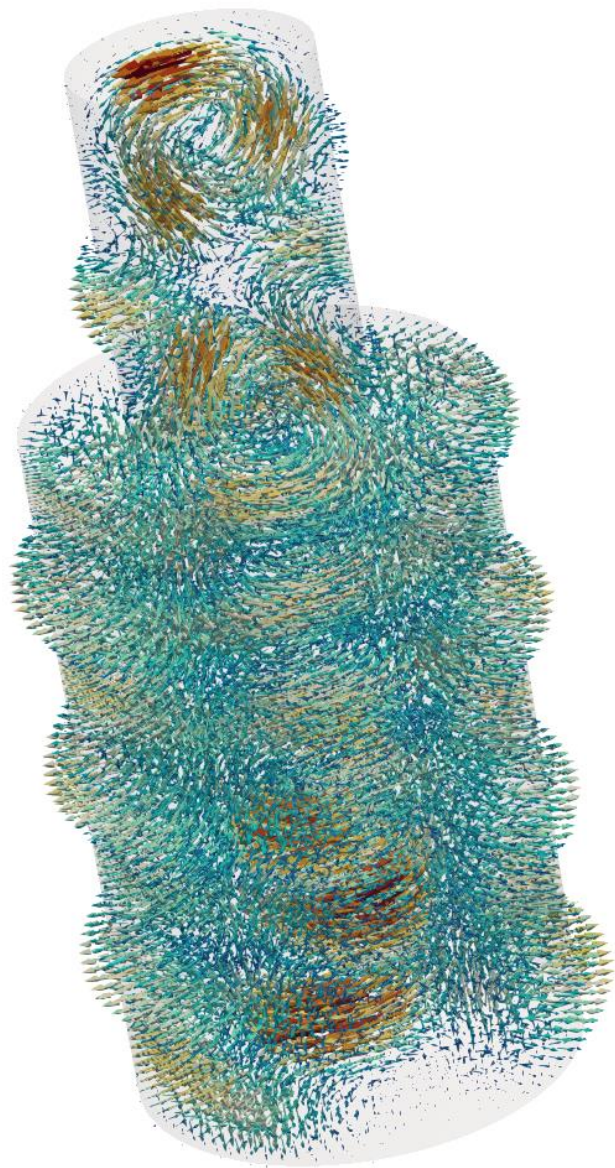
Compression Level 5

Cancel OK

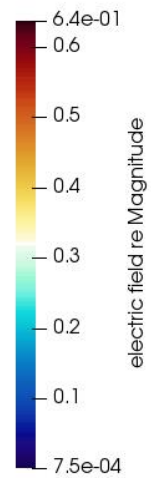
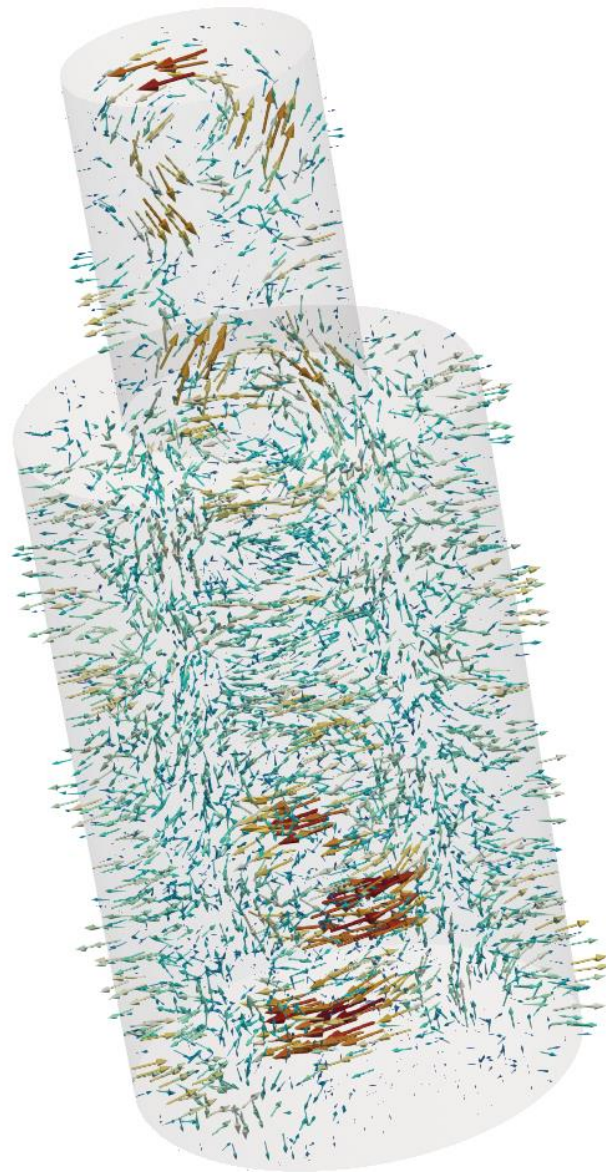


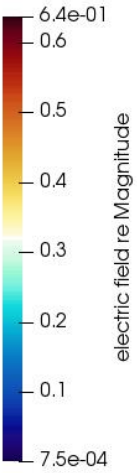
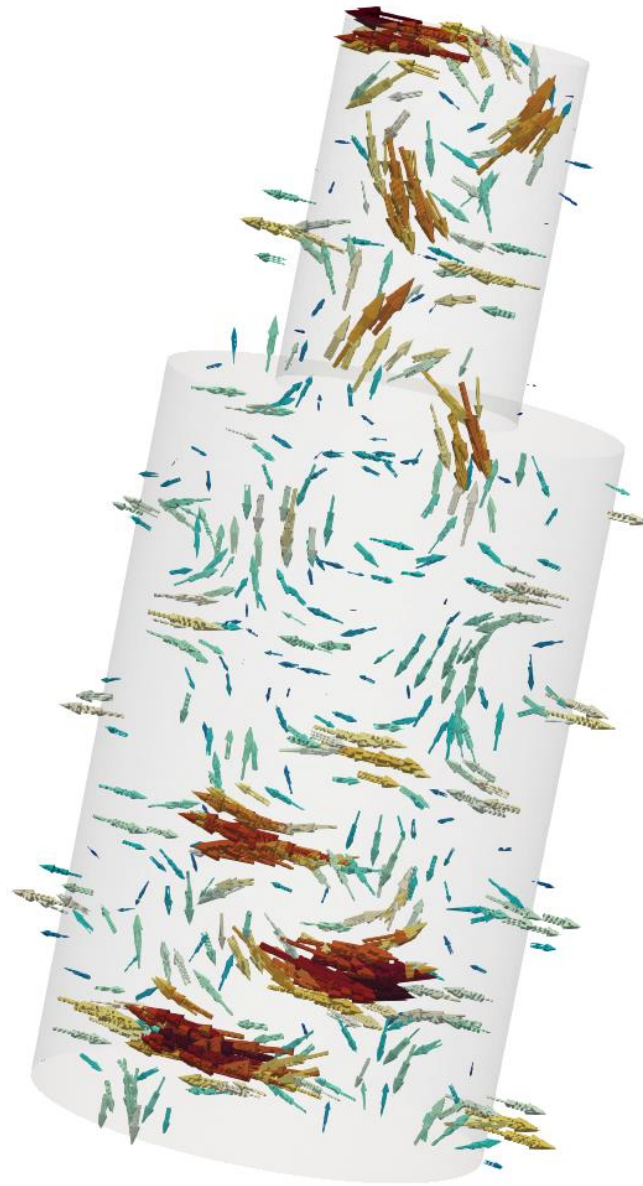
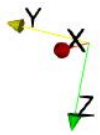


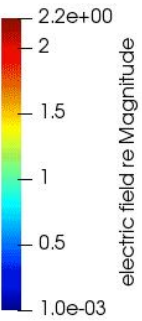


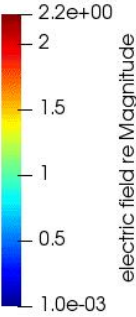
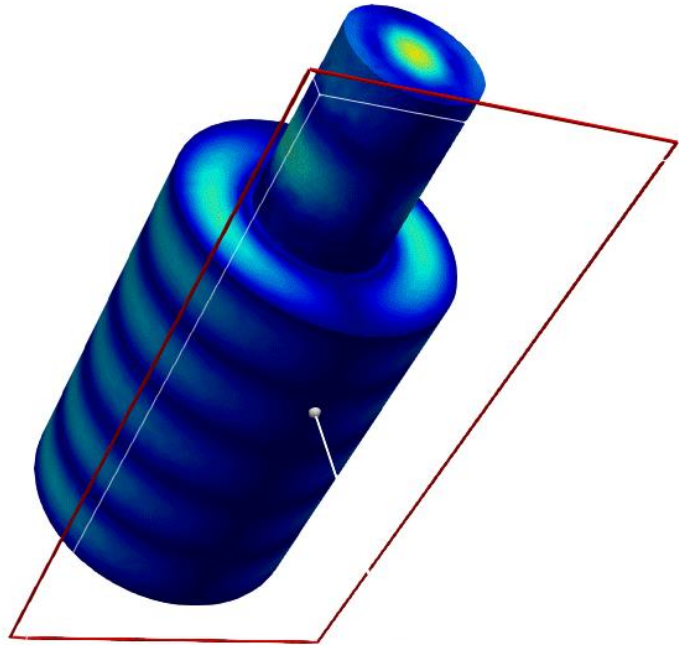




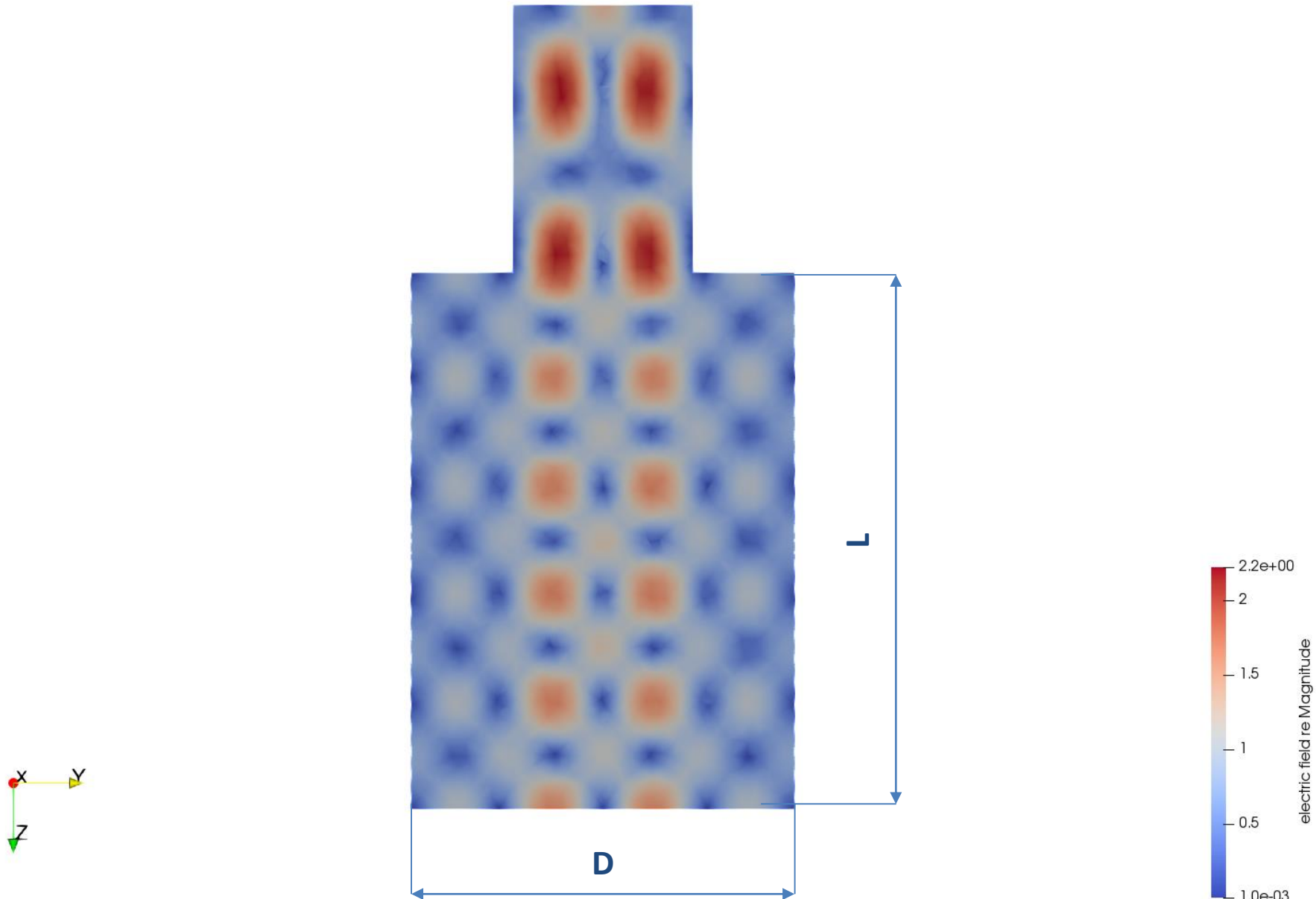








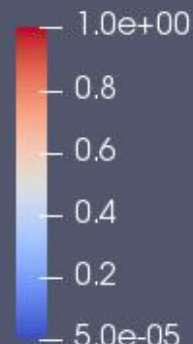
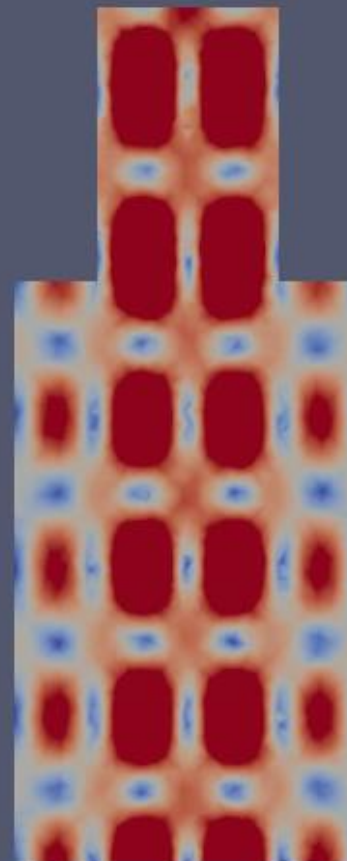
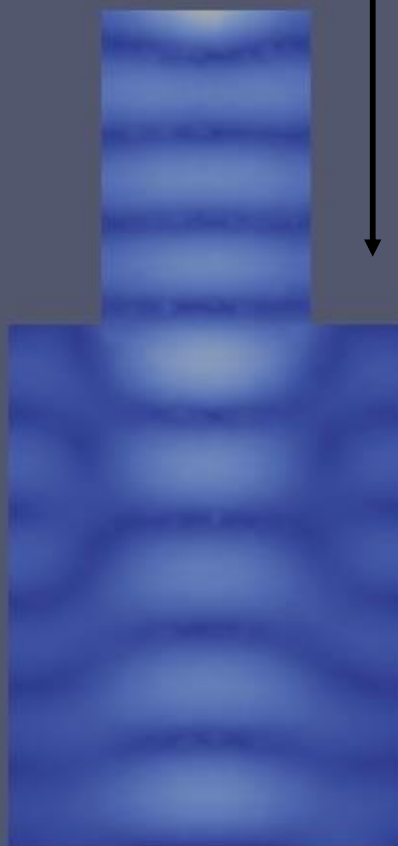
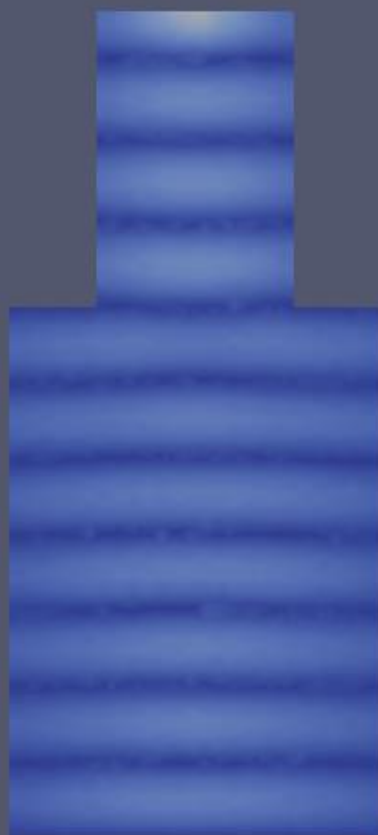
**The final goal:** analyse the influence of chamber dimensions on standing waves resonance



weak  
resonance

influence of the  
length change

strong resonance  
- standing wave



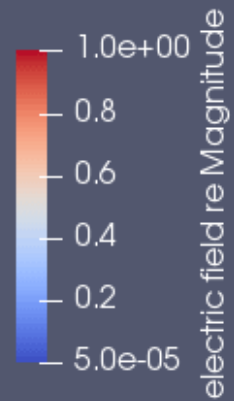
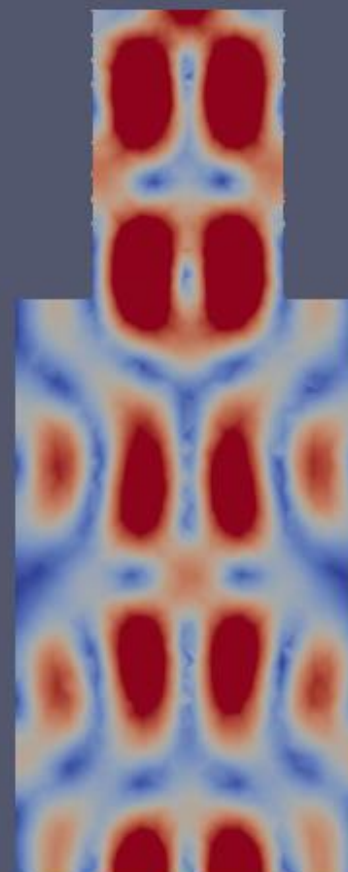
electric field re Magnitude



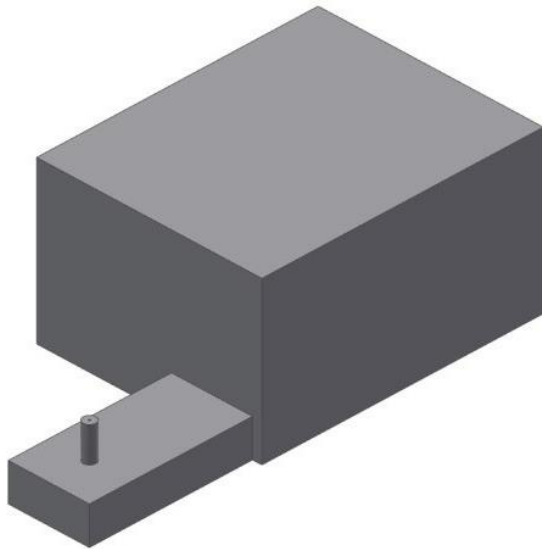
weak  
resonance

influence of the  
length change

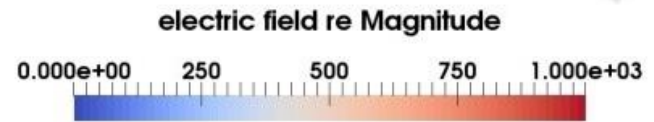
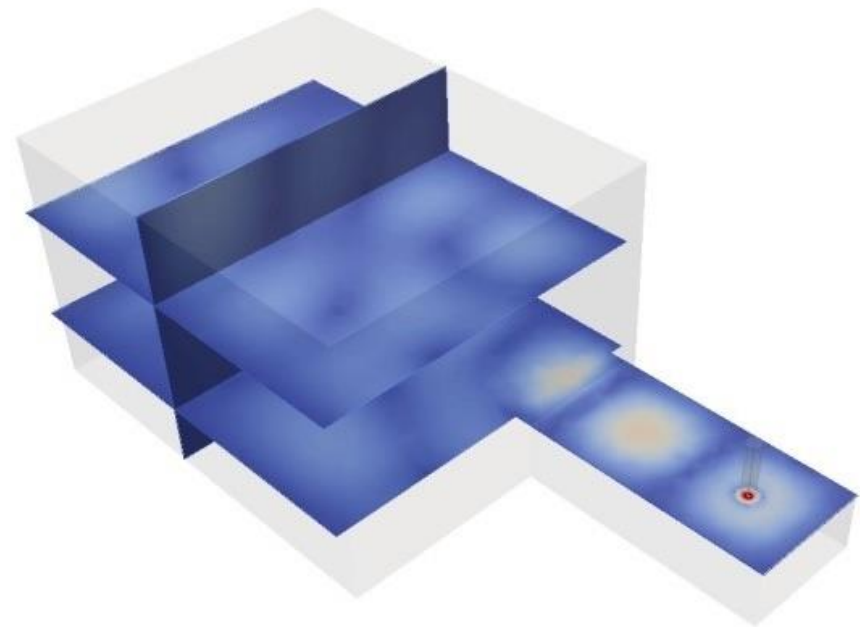
strong resonance  
- standing wave



# Rectangular cavity „Microwave oven type”



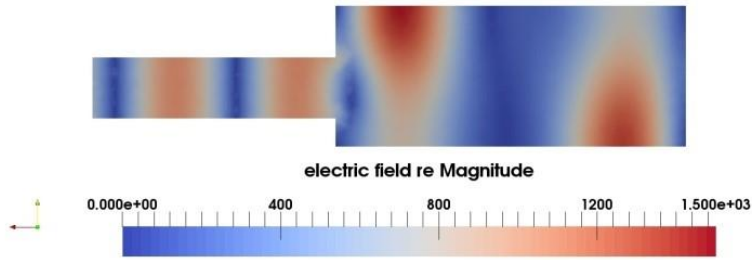
3D view of rectangular cavity model



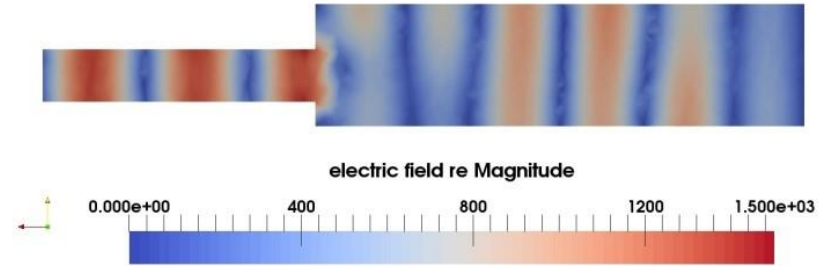
Electric field distribution, slices, rectangular cavity with waveguide of length 130.5mm



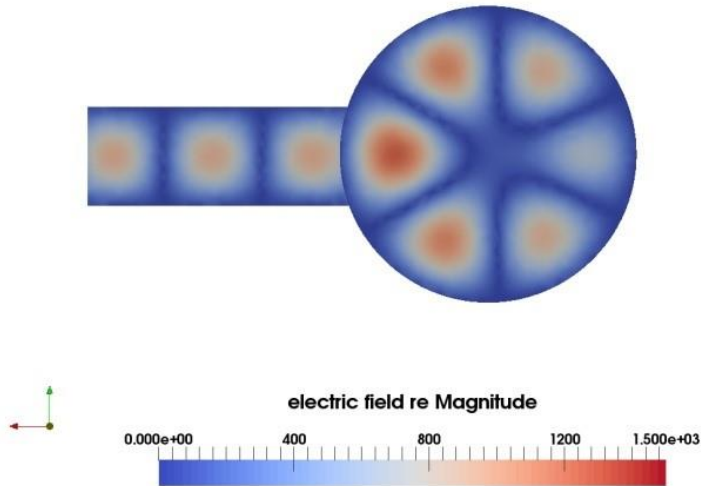
# Cylindrical cavities



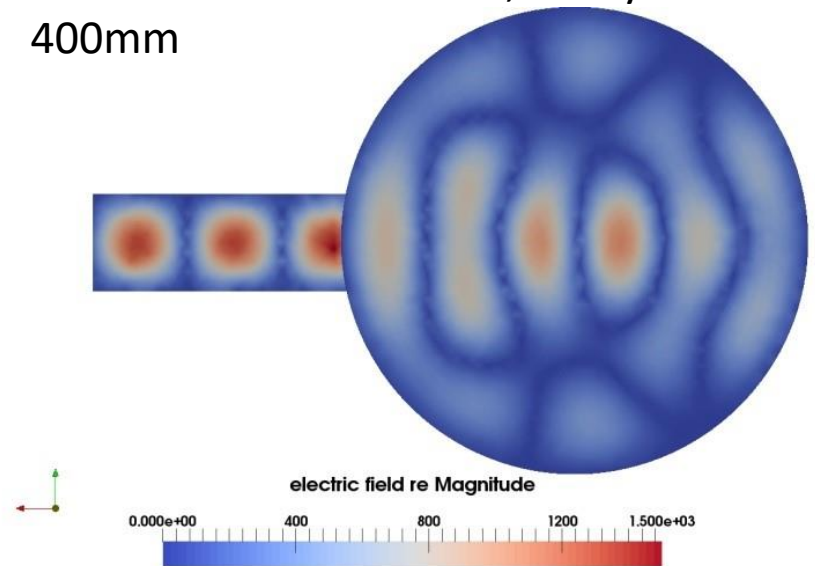
Electric field distribution, cavity of diameter 250mm



Electric field distribution, cavity of diameter 400mm

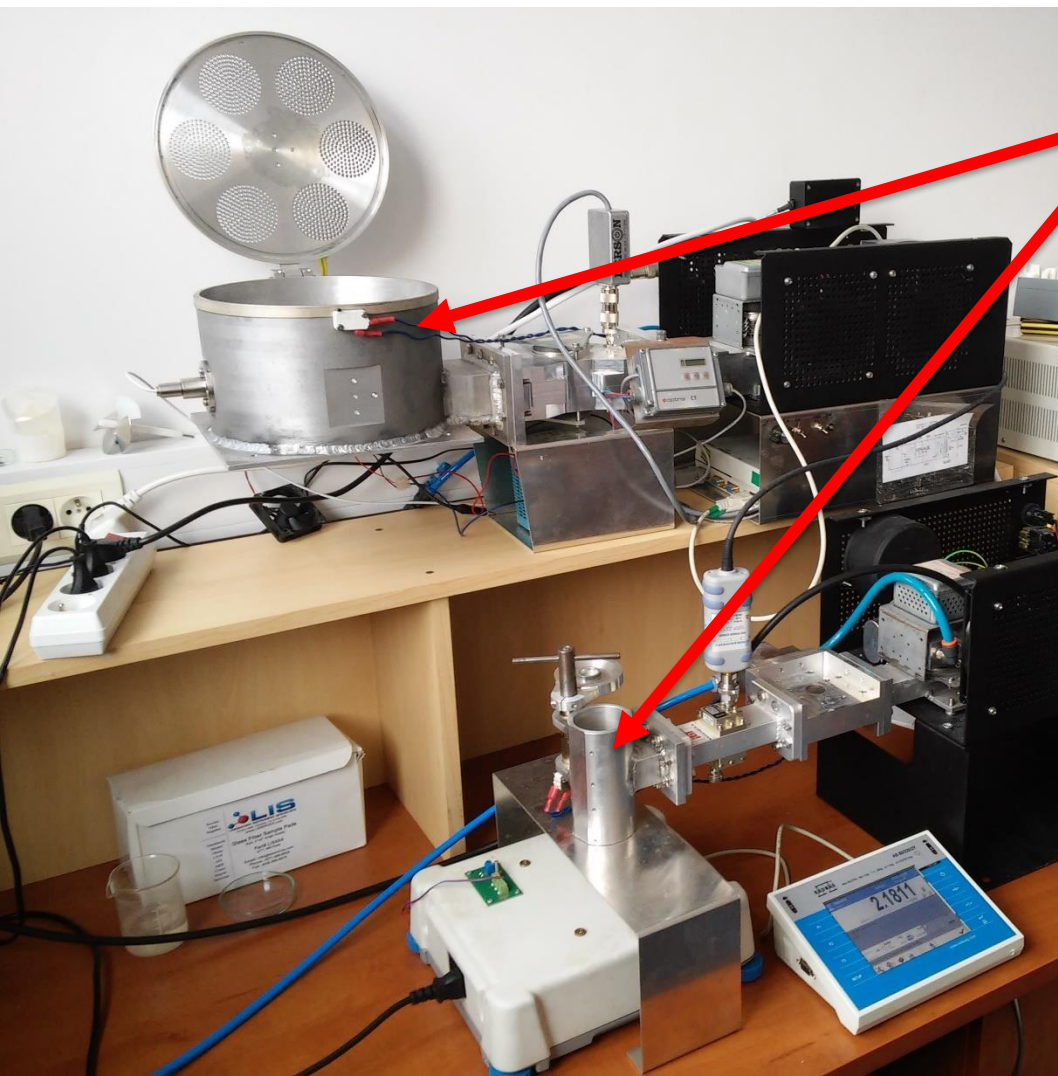


Electric field distribution, cavity of diameter 250mm



Electric field distribution, cavity of diameter 400mm

# Why do we do this?

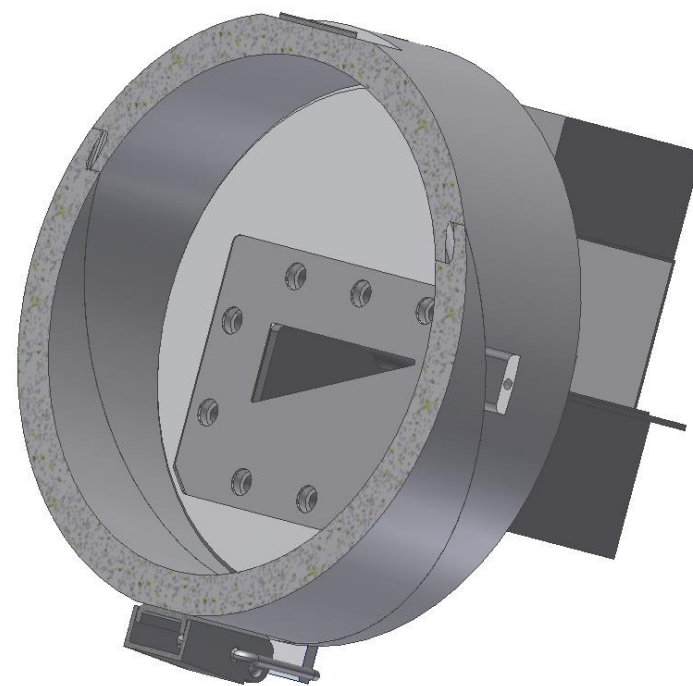
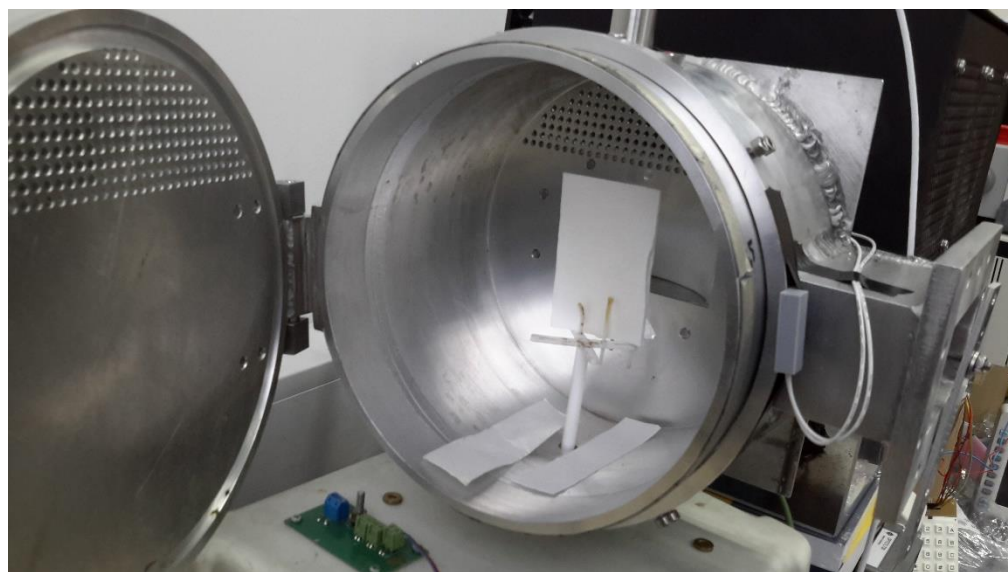


Resonant cavities



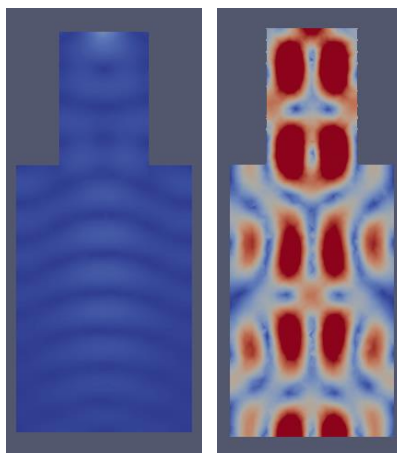
Interior of the cavity with sample holder

# Prototype of microwave dryer





# Prototype of microwave dryer and the final product



**RADWAG**®  
RADWAG BALANCES AND SCALES  
ADVANCED WEIGHING TECHNOLOGIES



## Summary:

**Microwave module for ELMER FEM is radical innovation.**

It changed the world and the market of microwave modelling.

Microwave module for ELMER FEM **enabled small and medium companies** (like RADWAG) to participate in global market of high-tech products.

**ELMER FEM is very flexible and easy to integrate in larger systems.**

It is perfect environment for scientific research

– but this is another story.



**Thank you very much for your attention.**